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GoGreen
with High-Density AS/RS

For immediate release

**Gehl Foods, Inc. Selects Westfalia High Density
Automated Storage & Retrieval System for Warehouse**

High Density AS/RS to be Built Inside 22' High Building

YORK, PA, January 26, 2010 – Gehl Foods, Inc. of Germantown, WI, has selected Westfalia Technologies, Inc. to design, build and install a High Density Automated Storage and Retrieval System (AS/RS) with *Savanna*.NET® Warehouse Management Software (WMS) in the company's 300,000 square foot warehouse. The building's height clearance of just over 22' is a critical factor in the design. The AS/RS and WMS will maximize Gehl Food's storage space and provide significant operational savings in labor costs, energy and more.

A leader in the manufacture of quality dairy products for over a century, Gehl Foods, Inc. began as a three-room dairy in 1896 with the commitment to make new, and better, dairy products. By the 1950's Gehl's was a popular household brand in the delivery of milk and dairy ingredients. Since, Gehl's has traded its regional delivery business for new technology to produce sterile, non-refrigerated dairy products. Its leading efforts in sterile packaging have created a new category in foodservice: direct-from-the-pouch sauces, shelf-stable weight loss shakes and iced coffee beverages. Among their most popular products are puddings and iced lattes, and cheese sauces served from their patented Hot Top 2 dispenser in over 300,000 locations in North America.

The multi-aisle AS/RS design to be installed at Gehl Foods is based on Westfalia's multiple deep Satellite® technology, which provides the ability to create a compact, 6- and 8-pallet deep storage solution. Storing pallets 3 levels high in the 22' high density, non-rack supported building configuration minimizes construction and operating costs. Included in the AS/RS are conveyors, Storage Retrieval Machines (SRM), Satellite® rack entry vehicles, and WMS interfaces. Westfalia's fourth generation SRM design provides faster operation and longer life. Due to its sophisticated double mast structural design, it is one of the heaviest-duty SRM's available today.

Westfalia's *Savanna*.NET® Warehouse Management Software (WMS) will track all pallets throughout the system, streamlining flow for fast and accurate order management. Specifically, *Savanna*'s functionality for Gehl's will include material flow control, order management, reports, logging and interfacing to Gehl's host ERP system.

To be built in two phases, the Gehl's Foods AS/RS is expected to be completed in the spring of 2011.

Please visit www.WestfaliaUSA.com/industry_solutions to learn more about our successful AS/RS and WMS installations.

About Westfalia Technologies, Inc. (www.WestfaliaUSA.com)

Westfalia Technologies, Inc. is a leader in providing logistics software and material handling equipment for plants, warehouses and distribution centers. Their expertise in combining software (WMS) development with automated equipment manufacturing reveals Westfalia's ability to deliver turn-key solutions to meet each client's specific needs with unsurpassed quality and control. To learn more about Westfalia's products, including Automated Storage and Retrieval Systems (AS/RS) and *Savanna*.NET® Warehouse Management Systems, visit www.WestfaliaUSA.com.

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